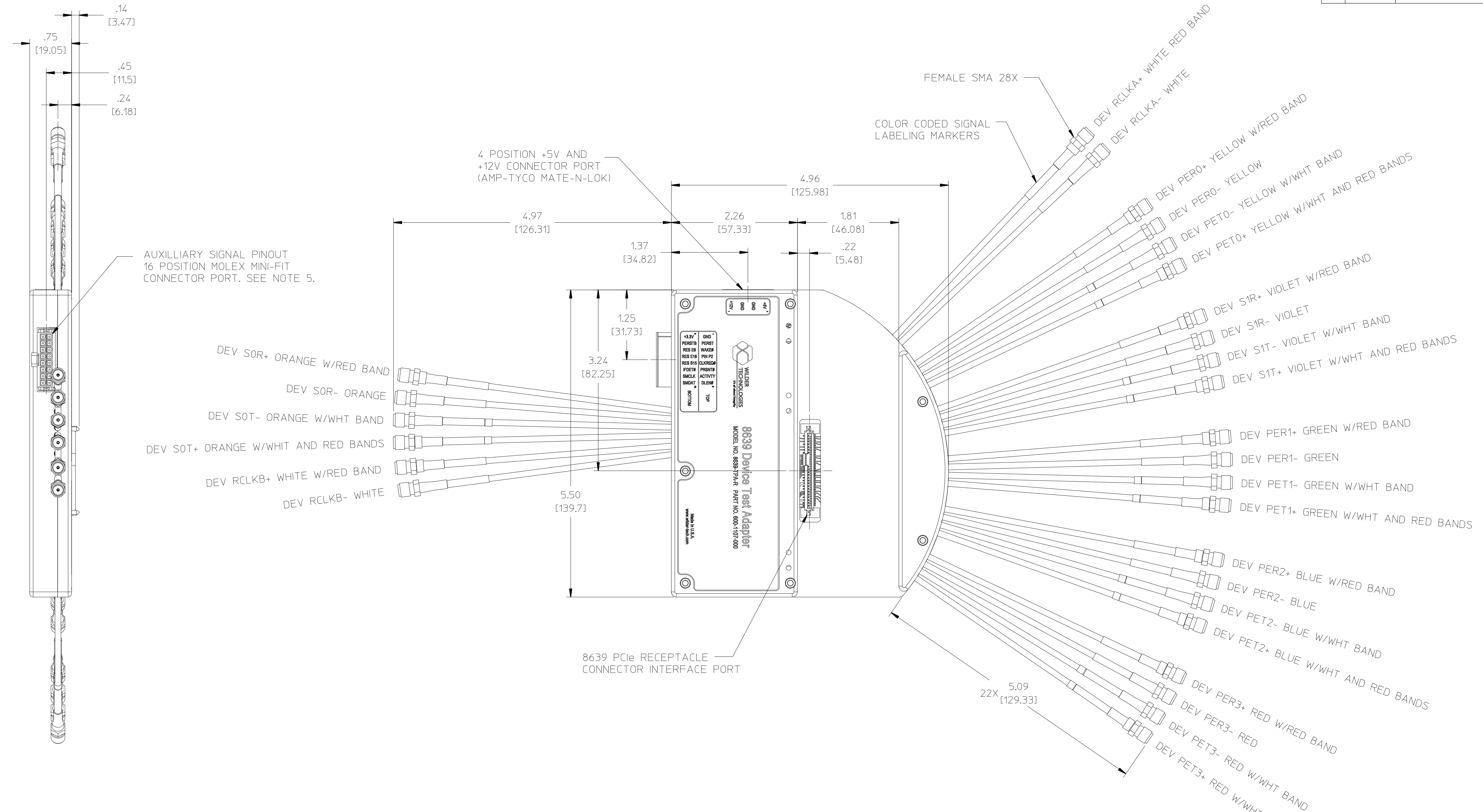


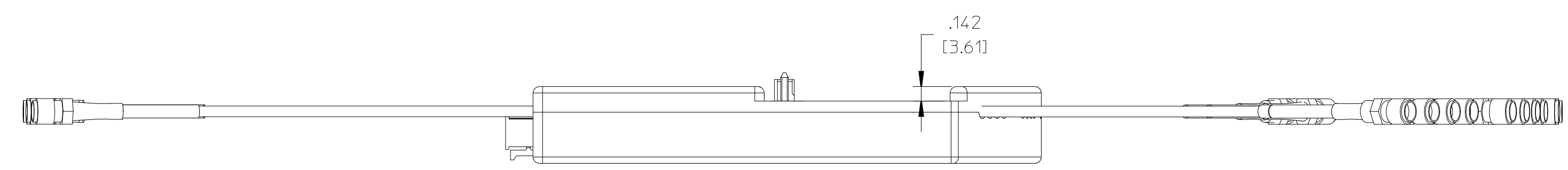
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REVISIONS				
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5. A CABLE INTERFACE PLUG CONNECTOR AND CONTACTS FOR THE LOW SPEED CABLE IS PROVIDED WITH THIS ASSEMBLY. MOLEX PART NUMBER 43025-1600 AND CONTACTS 43031-0011 FOR 26-30 AWG WIRE. FURTHER REPLACEMENT CAN BE PURCHASED THROUGH MOLEX DISTRIBUTORS.
4. COLOR CODING BANDS ON CABLES, RED BAND DENOTES POSITIVE BLACK (NO BAND) DENOTES NEGATIVE. SMALL WHITE BANDS DENOTE TRANSMIT SIGNALS.
3. 2 SUPPORT BRACKETS, 4 THUMB SCREWS AND MOUNTING HARDWARE ARE SUPPLIED WITH EACH UNIT. THESE BRACKETS WILL PROVIDE FOR SUPPORT OF DISK DRIVES WHILE UNDER TEST. THIS WILL REMOVE STRESS FROM THE MAIN TEST ADAPTER CONNECTOR, EXTENDING THE LIFE OF THE TEST ADAPTER AND QUALITY OF SIGNAL LINES. SEE SHEET 2.
2. REFER TO THE USERS MANUAL FOR DETAILED MECHANICAL AND ELECTRICAL SPECIFICATIONS.
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5.

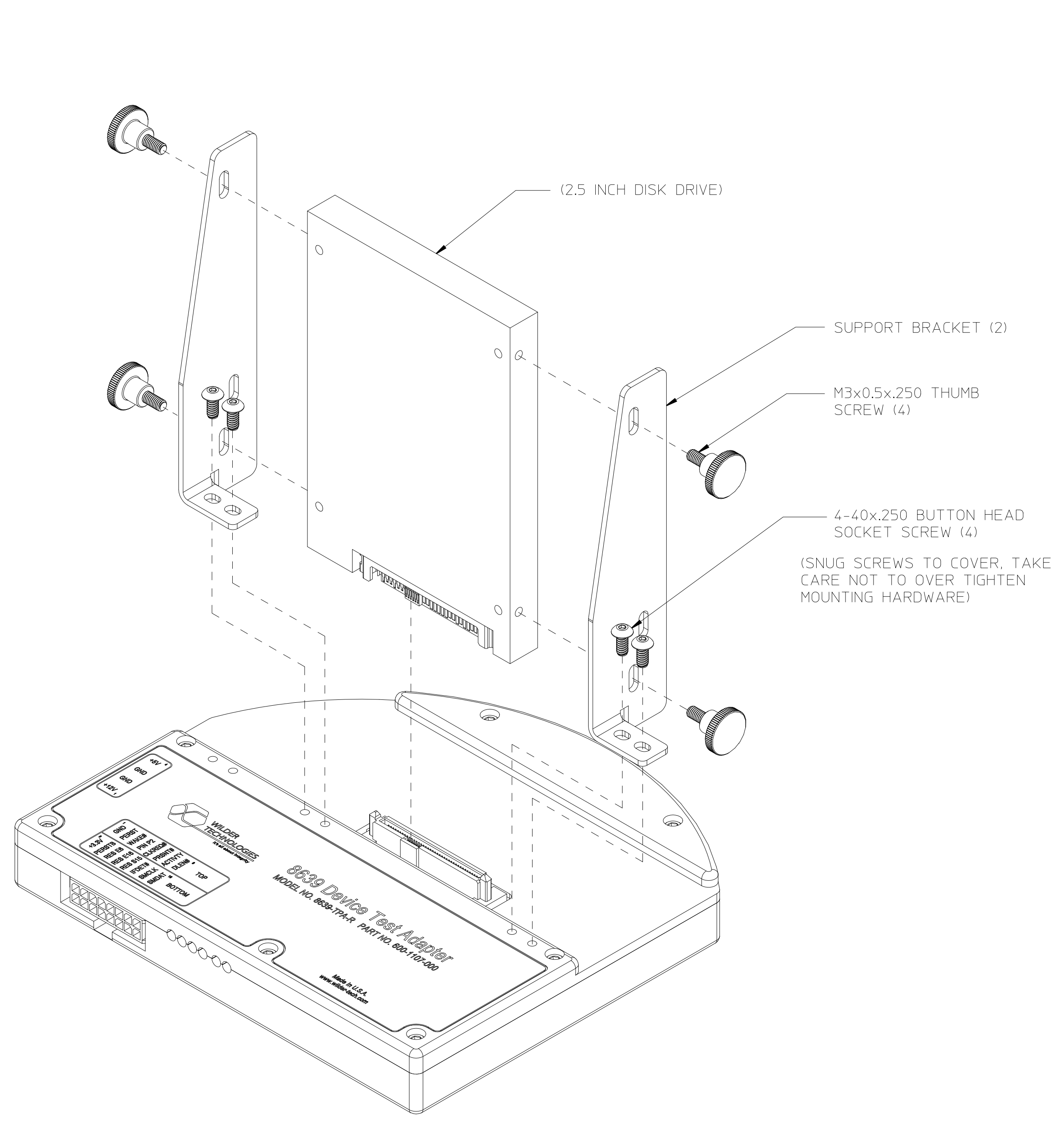
NOTE: UNLESS OTHERWISE SPECIFIED



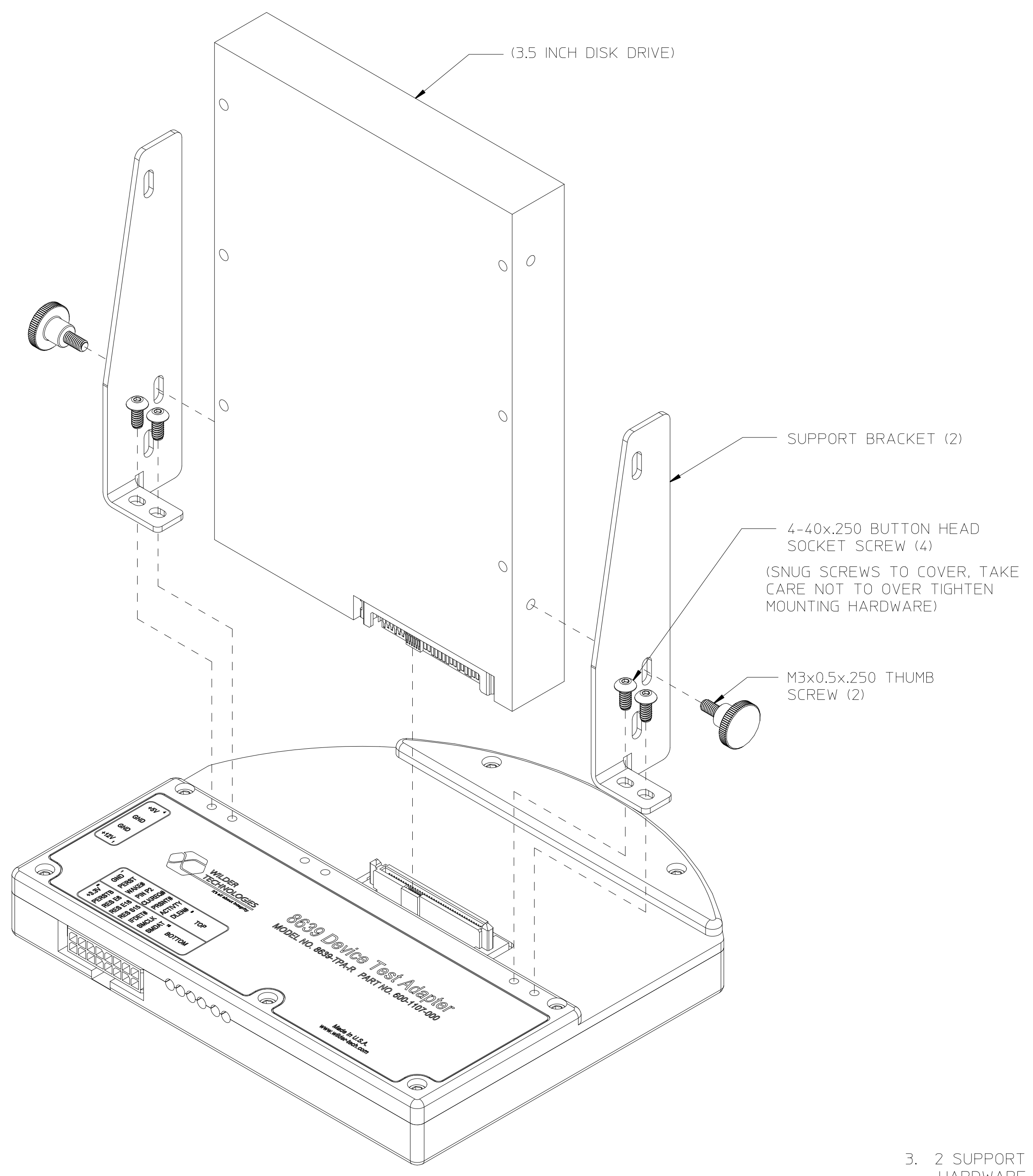
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X ±	.12 ±	.3 ±	CHECKED BY: DATE:		
ANGLE ±	°	°	APPROVED BY: DATE:		
MATERIAL:		DESCRIPTION:			
		FINAL ASSEMBLY, 8639 DEVICE TEST ADAPTER			
FINISH:	SIZE	PART NUMBER:	REV		
	D	600-1107-000_W	A		
SCALE: 1:1		DO NOT SCALE DRAWING		SHEET 1 OF 2	

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SUPPORT BRACKET INSTALLATION
DETAIL FOR 2.5 INCH DISK DRIVE
(CABLES REMOVED FOR CLARITY)
SEE NOTE 3



SUPPORT BRACKET INSTALLATION
DETAIL FOR 3.5 INCH DISK DRIVE
(CABLES REMOVED FOR CLARITY)
SEE NOTE 3

3. 2 SUPPORT BRACKETS, 4 THUMB SCREWS AND MOUNTING HARDWARE ARE SUPPLIED WITH EACH UNIT. THESE BRACKETS WILL PROVIDE FOR SUPPORT OF DISK DRIVES WHILE UNDER TEST. THIS WILL REMOVE STRESS FROM THE MAIN TEST ADAPTER CONNECTOR, EXTENDING THE LIFE OF THE TEST ADAPTER AND QUALITY OF SIGNAL LINES.
 2. REFER TO THE USERS MANUAL FOR DETAILED MECHANICAL AND ELECTRICAL SPECIFICATIONS.
 1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5.
- NOTE: UNLESS OTHERWISE SPECIFIED

HARDWARE INSTALLATION DETAILS 2.5 AND 3.5 DISK DRIVES

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.X + .12 + .3 +	ANGLE + .9°	CHECKED BY: DATE:	
MATERIAL:		APPROVED BY: DATE:	
FINISH:		DESCRIPTION:	
		8639 RECEPTACLE TPA HARDWARE KIT INSTALLATION INSTRUCTIONS	
SIZE	PART NUMBER:	REV	
D	600-1107-000_W	A	
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